

FIG

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Helsinki Finland

29 May - 2 June 2017

**Towards the influence of the angle of incidence  
and the surface roughness on distances in  
terrestrial laser scanning**

M. Zámečníková and H. Neuner

30<sup>nd</sup>. May 2017

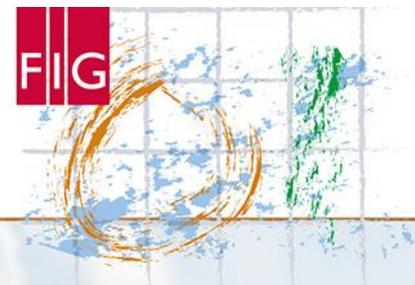
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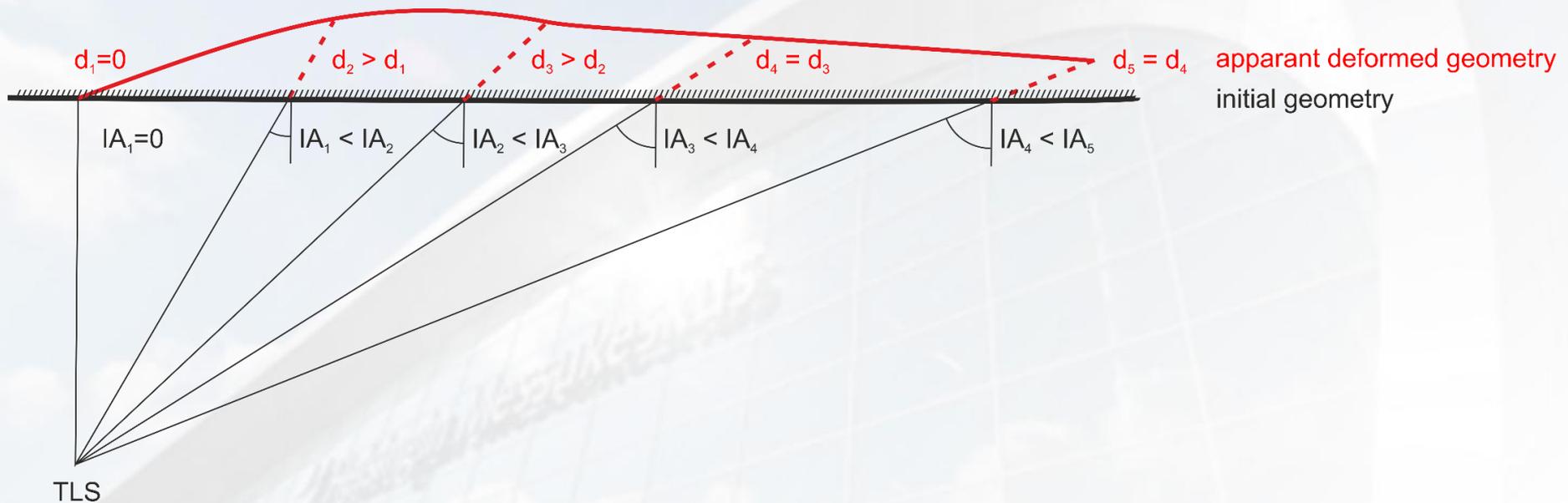
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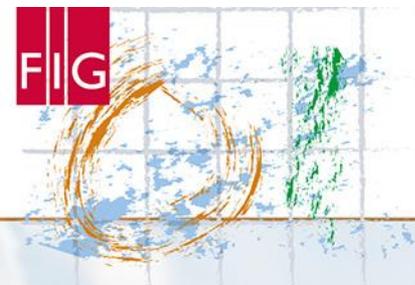
## Motivation and relation to deformation monitoring

- Separation of real object deformations from apparent deformations caused by varying systematic influences.



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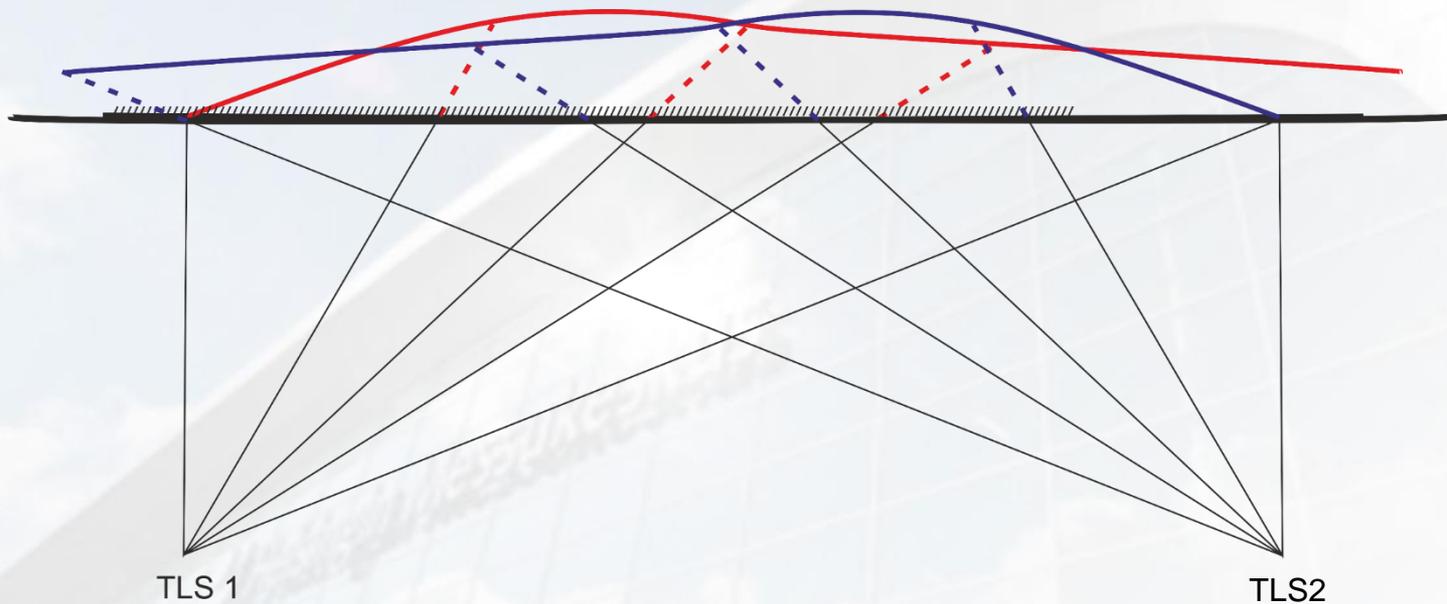
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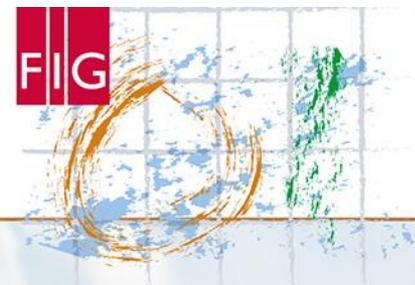
## Motivation and relation to deformation monitoring

- Scanning from a second station causes a different impact of the systematics on the determined geometry.



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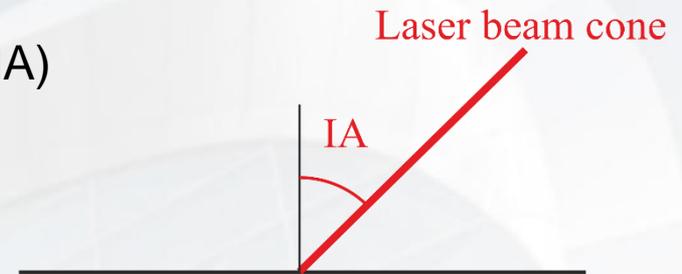
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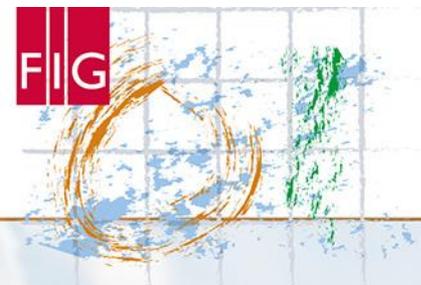
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- TLS: The beam reflected on the object surface  $\Rightarrow$  obtaining distance measurement  $\Rightarrow$  results are influenced by **measurement configuration** and **surface properties**
- **Measurement configuration**: Incidence angle (IA)
- Traditional definition



Reference	Nature	Measure
Linstaedt et al., 2009	<b>systematic</b>	Variation of displacement of a scanned surface from reference points
Gordon, B., 2008	<b>systematic stochastic</b>	3D-accuracy – point standard deviation
Soudarissanane, S. et al., 2011	<b>stochastic</b>	Standard deviation of the residuals of an approximated plane in the distance direction



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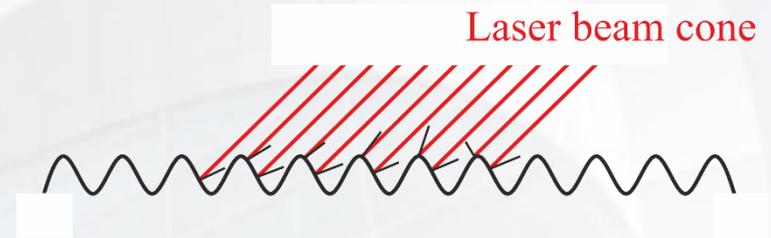
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- Surface properties: Roughness

- Alternative perspective: combined influence of IA and roughness



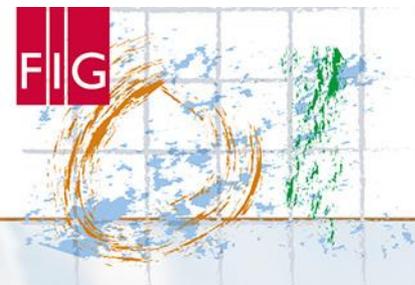
- Aim of the research:

- a) Identification of a possible joint influence of the incidence angle and of the surface roughness on the resulting distance measurement.
- b) Specification of the nature of the combined influence (systematic/stochastic)



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## Measurement instrument

Leica MS50 (TLS+TS)

$\sigma_{RL}=2 \text{ mm}+2 \text{ ppm}$

## Measured object

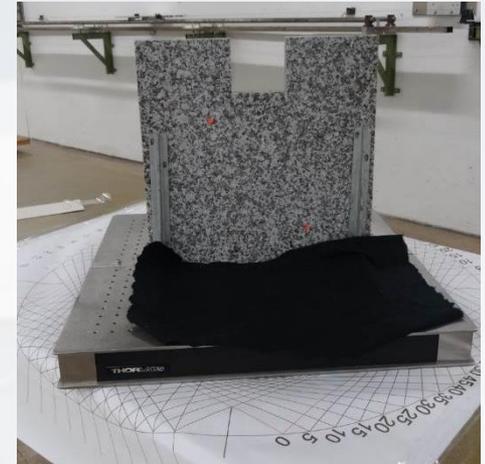
3 plates

Material – granite

Dimension - 40x40 cm

Roughness levels: smooth (s), rough (r), very rough (vr)

IA setting - angle scale; rotation w.r.t. the vertical axes



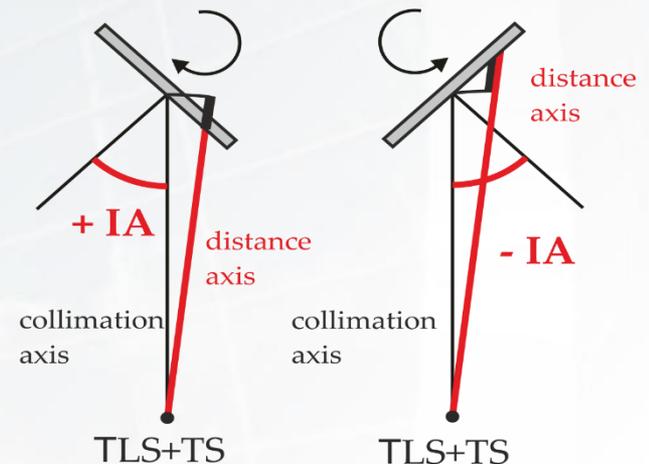
## Measuring room

Laboratory

## Parameters:

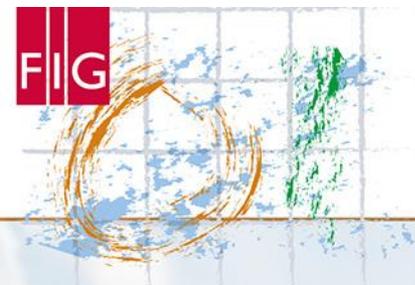
**IA** – (19)  $\rightarrow 0, \pm(10,20,30,35,40,45,50,55,60)$  gon

**Roughness** – smooth, rough, very rough



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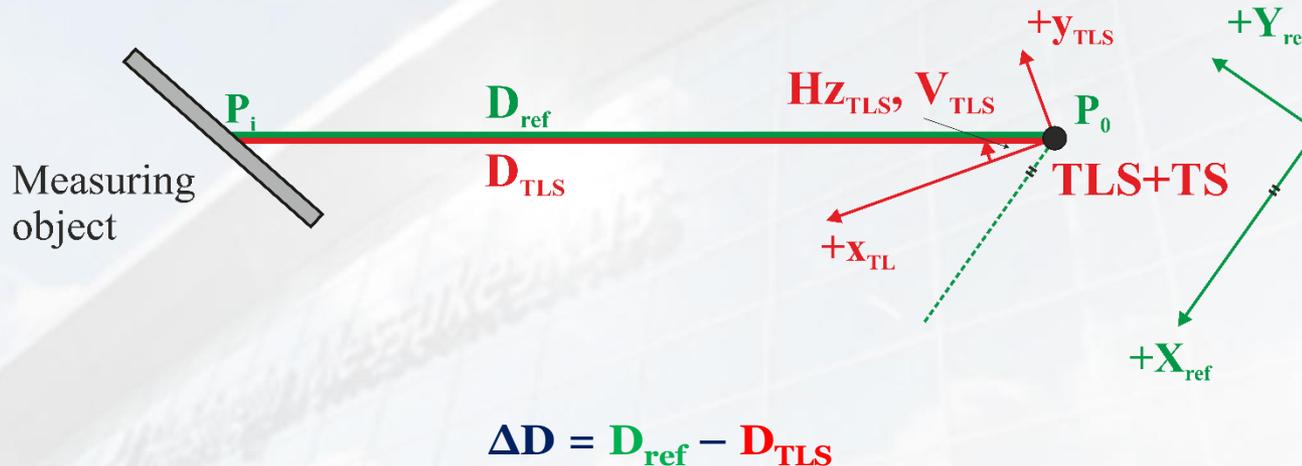
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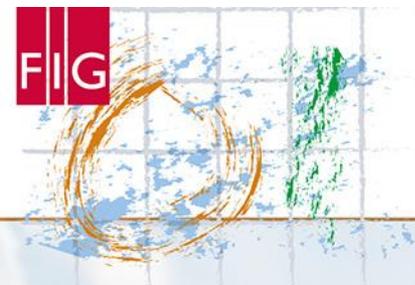
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## Key feature of the developed methodology

- Investigation of directly measured single distances  $D_{\text{TLS}}$
- Principle - Comparison of reference distance  $D_{\text{ref}}$  and  $D_{\text{TLS}}$





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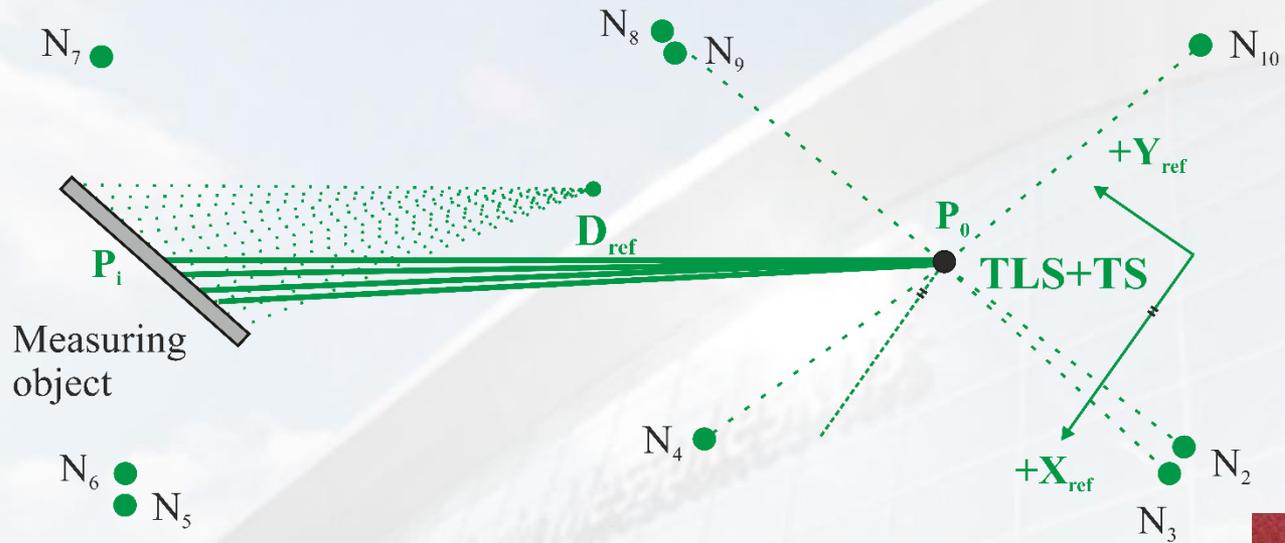
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## Determination of the reference distance

Step1: Establishment of a reference frame:

- Leica Absolute Tracker AT960 (MPE= $\pm 15\mu\text{m} + 6\mu\text{m}/\text{m}$ )
- Levelling provides orientation to gravity



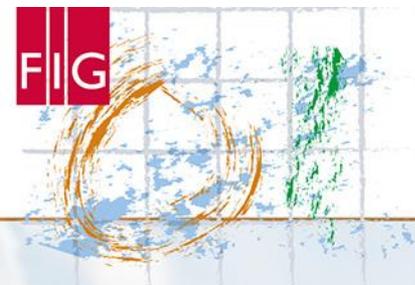
- Determination of the network points:

Free network adjustment  $\Rightarrow \sigma_X, \sigma_Y, \sigma_Z$  max. 0.06 mm



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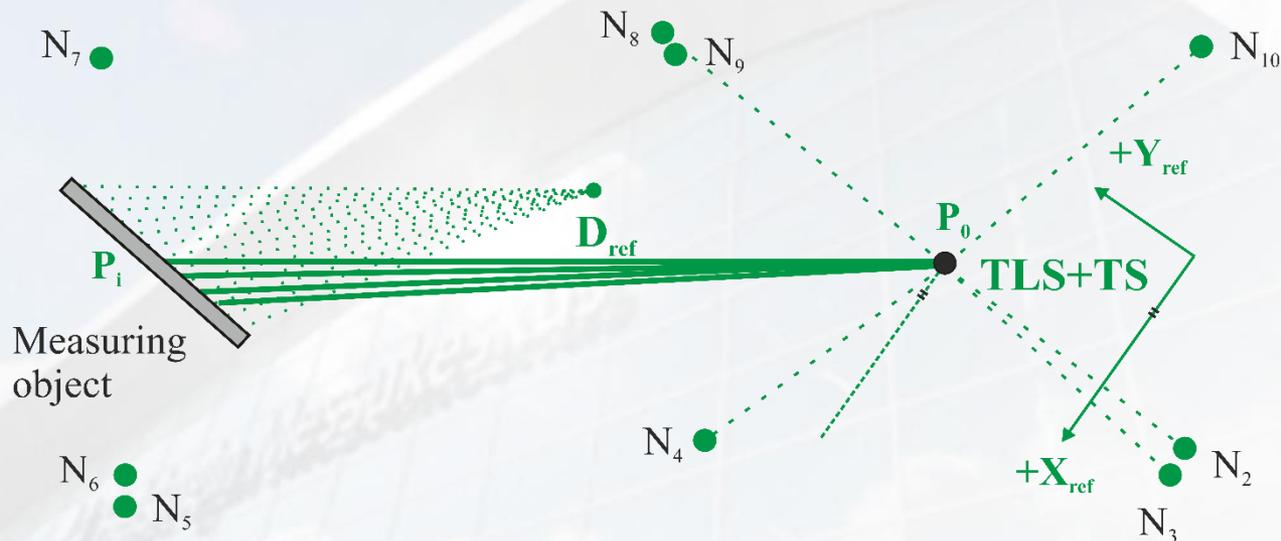
## Determination of the reference distance

Step2: Determination of the station coordinates of the MS50

⇒ Starting point common to all reference distances

• Hz, V- measurements to the six nearest network points (CCR-Reflector)

⇒ backward resection and trigonometric levelling

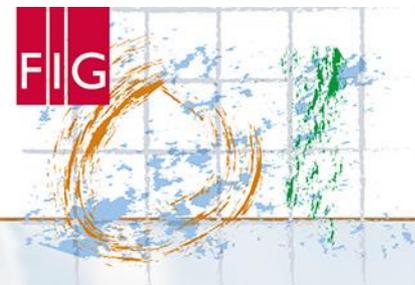


• Precision:  $\sigma_x, \sigma_y, \sigma_z$  max. 0.02 mm



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## Determination of the reference distance

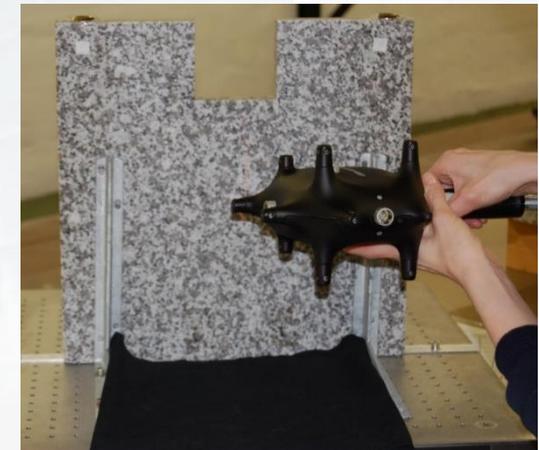
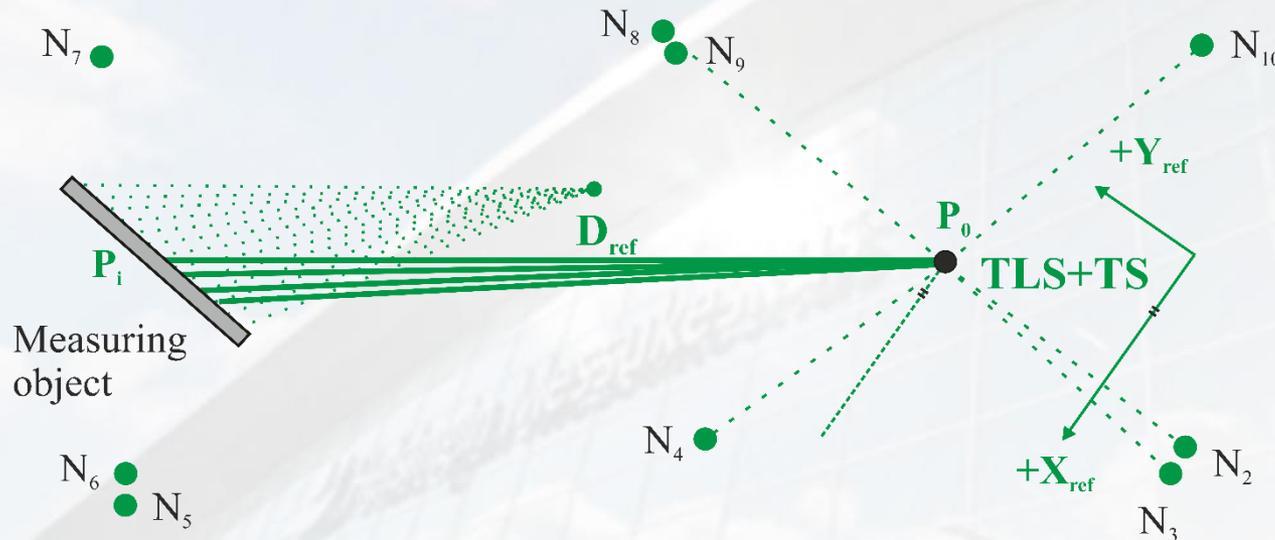
Step3: Determination of the reference point cloud

⇒ Endpoint of the reference distances

- Leica Absolute Scanner LAS-20-8:

Uncertainty – spatial length (2 sigma) UL : 26  $\mu$ m +4  $\mu$ m /m

Connected to the Laser Tracker ⇒ reference point cloud results in the reference frame

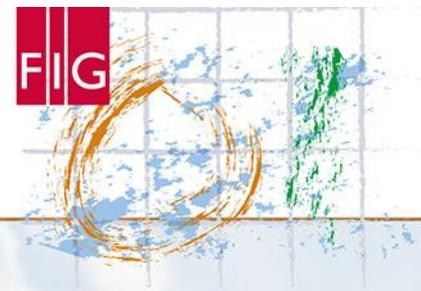


- Point spacing 0.05 mm (20 millions points)



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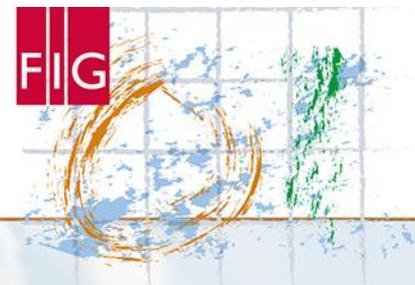
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## Determination of the scanned distance

- Cartesian coordinates  $\Rightarrow D_{\text{TLS}} (H_{\text{z-TLS}}, V_{\text{TLS}})$
- Scanning in local coordinate system (LCS)
- Measurement frequency 62Hz
- Distance 10 m
- Point sampling at 1 cm
- Repeated determination of the reference point cloud and the scanned distances for every IA and roughness level





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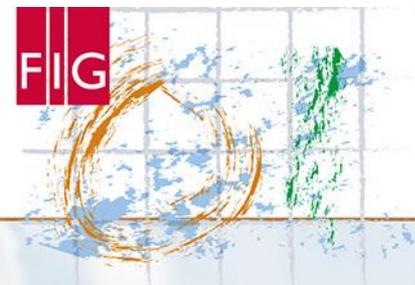
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## Allocating the reference distance to the scanned distance

- Based on commonly referenced horizontal direction and vertical angle  
 $D_{\text{TLS}} (Hz_{\text{TLS}}, V_{\text{TLS}}) \Leftrightarrow D_{\text{ref}} (Hz_{\text{ref}}, V_{\text{ref}})$
- $V_{\text{TLS}}$  and  $V_{\text{ref}}$  are directly comparable as both the Laser Tracker and the TLS+TS are oriented to gravity
- Comparison of  $Hz_{\text{TLS}}$  with  $Hz_{\text{ref}}$  requires the estimation of the unknown station orientation OU  $\Rightarrow$  results from backward resection as well





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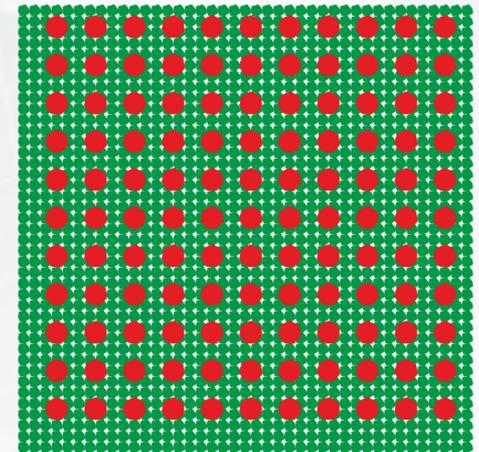
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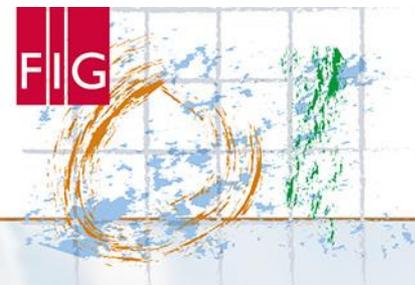
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## Allocating the reference distance to the scanned distance

- Identification of corresponding  $D_{\text{TLS}}$  ( $H_{\text{TLS\_ref}}, V_{\text{TLS\_ref}}$ ) and  $D_{\text{ref}}$  ( $H_{\text{ref}}, V_{\text{ref}}$ )
- Search domain:  
$$H_{\text{ref}} - \Delta \leq H_{\text{TLS\_ref}} \leq H_{\text{ref}} + \Delta$$
$$V_{\text{ref}} - \Delta \leq V_{\text{TLS\_ref}} \leq V_{\text{ref}} + \Delta$$
- At 10 m -  $\Delta = 3^{\text{cc}}$   
 $\Rightarrow$  max. impact on the distance under 60 gon = 0.06 mm
- Ca. 140 - 290 correspondences between  $D_{\text{TLS}}$  and  $D_{\text{ref}}$  were found for each IA
- Calculate the mean value and standard deviation of the differences  $\Delta D_i = D_{\text{ref},i} - D_{\text{TLS},i}$  for each IA and roughness level





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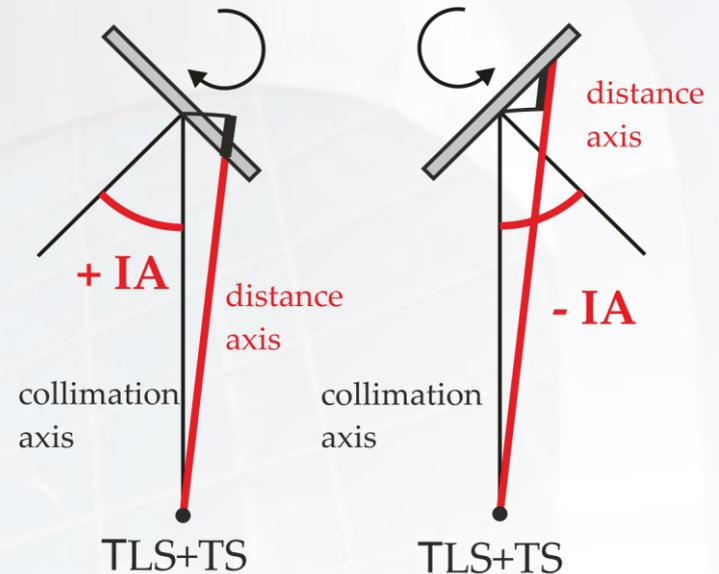
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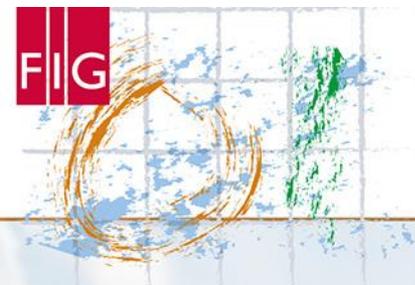
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## Quality assessment

- Quantification of the uncertainty of the reference distance according to the Guide to the Expression of Uncertainty in Measurement (GUM):  $\sigma_{D\_ref} < 0.1 \text{ mm}$
- Periodic measurements to check:
  - stability of TLS-specimen
  - stability of the Laser Tracker
  - stability of the reference frame
- Measuring configurations that reduce other influences causing similar effects, e.g. eccentricity between collimation and distance axis.
- Reproducibility: Second campaign with completely new set-up





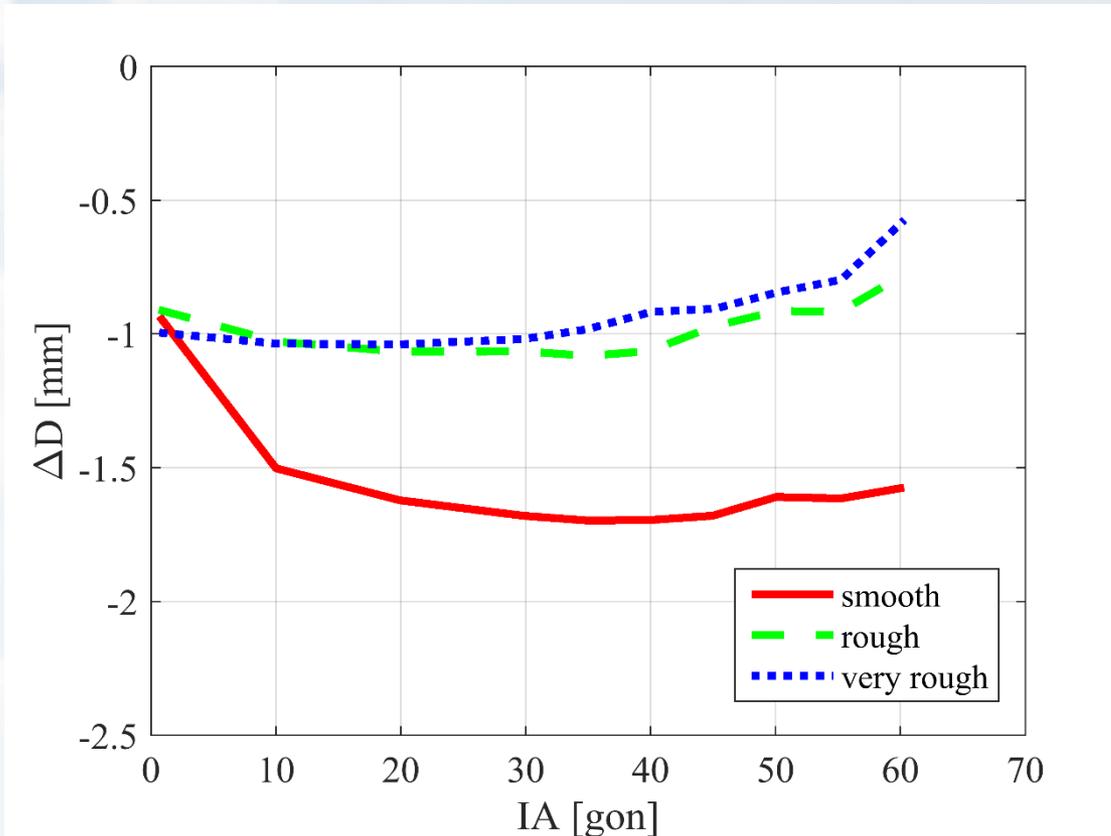
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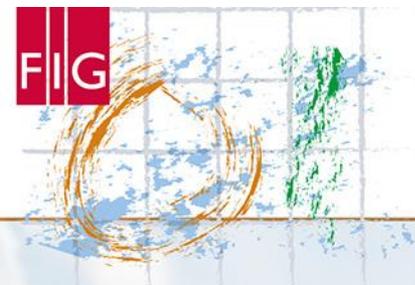
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## Obtained results



- $\Delta D$ : mean values
- Max. discrepancy between curves determined in the two campaigns 0.09 mm
- Effect of traditional IA: smooth curve  $\Rightarrow$  0.8 mm
- Joint effect of IA and roughness: differences between curves  $\Rightarrow$  < 1.0 mm
- Systematic nature of the combined influence
- Statistical significance of the joint effect



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**Thank you  
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